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# ***Fanuc Parameter Changes***

## **1. Parameter 1401 Bit 7**

Changing this Bit to a "1" allows for dry run to control the Rapid feed.

## **2. Parameter 3123 = "0"**

By making this parameter a "0" the screen saver function is cancelled. After the parameter is changed the control must be powered down.

## **3. Parameter 3203 Bit 7 = 1 & Parameter 3204 Bit 6 = 0**

After making these changes the MDI screen will clear after the cycle start has been run or reset has been pressed.